

GRI130-GRI131 – BREAD MILL



OPERATING MANUAL

First of using the machine, read the instructions of this manual in order to ensure your safety and for the knowledge in the use of the machine. For any information about the instructions manual please contact the MANUFACTURING FIRM specifying the model and the serial number of this machine

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SYMBOLS USED IN THIS MANUAL



This symbol indicates the possibility of injury or damage



Operations that have to be made only by authorized operators



Operations that must be made by the persons using the machine, they do not require specific qualifications.

PLATES

Data machine

voltage to earth

Signboards signalling danger against specific operations

	CE
MODELLO / Model	
ANNO COSTRUZIONE / Year	
MATRICOLA / Serial Number	
PESO / Weight	
VOLTAGGIO / Voltage	
POTENZA / Power	
AMPERE / Ampere	
Made in Italy	



WARNING

- 1 Do not operate under the effect of alcohol, medicines or drugs which could alter your Physical conditions.
- 2 Keep hair and other parts of the body far from rotating parts such as belts and gears.
- 3 Keep the signboards signalling danger, as well as the ones containing safety data, clean and in order.



WARRANTY

*The Manufacturing company guarantees the machine for six months from the delivery date.
The warranty covers only the replacement of defective parts. Electric parts and motors are excluded from the warranty. The service request is a customer's cost*

Serial nr.		Purchase	
Name of the buyer		Adress	
Productio Date		Assembled by	

*Name and address of
Manufacturer*

Agent

SAT

PROPER and INCORRECT USE

*To operate with this machine, you must have the normal preparation of a baker
The machine has to be used by only one competent operator and has not to be settled in places accessible to everybody. It is forbidden to employ the machine for any other use differing from baking products for bread and pastries.*

NOISE LEVEL

The average noise level near the working place is less than 70 decibel.

RESIDUAL RISKS

The machine has been manufactured in conformity with the safety regulations of CEI rules. Using the machine in situations and ways differing from those foreseen by the manufacturing may cause unpredictable risks. It is forbidden to alter mechanic or electric devices and parts, to change the internal and external structure of the machine, and to loosen or unscrew bolts and screws



When the machine is working, all the covers, crankcase, shelters and safety protections have to be duly fixed to the structures and have to be in working order

TECHNICAL DATA

GRI130-GRI131

Production per hour	100-150 kg.
Dimensions: width	400 mm
length	400 mm
height	1000 mm
Motor power	kw 0,75
Weight	Kg. 27

CONFORMITY TO THE REGULATIONS

The electric system is in conformity with the EN 60204-1 rules. The materials which are brought into contact with the dough are in conformity with the FDA rules. The machine has been realized in conformity with the Directive Machines 2006/42/EC; 2004/108/EC; 2006/95/EEC; 93/43/EEC (Limited than as described in chapter V, paragraph A annex); Regulation EC 1935/2004. Technical standards applied: EN292-EN60204.1 – EN294- EN 419

SAFETY DEVICES

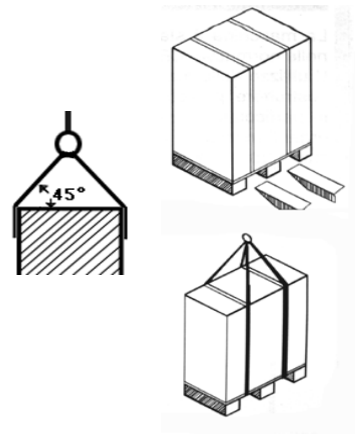
One emergency-stop red push-button with a yellow ring is within easy reach from the working position. Inside the loading tube there also some covers in order to avoid accidents.

LIFTING AND MOVING



The machine must be lifted only by authorized operators

For the transport the machine is delivered packed in a wood crate or in a cardboard filled with a pallet and it can be lifted by means of a forklift by inserting the forks in the spaces placed under the crate or with a crane by inserting ropes or bands under the crate. In this case the tension max. angle of the ropes, which is 45°, has to be respected. Once unpacked, the machine can be lifted with a crane



ACCEPTANCE

The packed machine can be stored under cover for six months. Unpack the machine and notify the forwarder for eventual damages. The eventual damages have to be notified to the Manufacturing firm immediately.

ELECTRIC CONNECTIONS



The electric connections have to be made by authorized operators

The electric line voltage must be the same voltage indicated on the data plate placed on the back of the machine. The electric feeding is realised through a capacity selector proper to the power request of the machine with a four contact three phases plug (three phases + earth)

The connections must be executed in conformity with the regulations in force in the country.

DESCRIPTION OF THE MACHINE

The Bread mill can mill till 150 kg. per hour. The motor is protected against powder. All parts which are brought into contact with the bread are in stainless steel. The knife is in stainless steel.



FIRST STARTING AND TESTING

The following operations have to be performed by the persons authorized to the electric connections

- 1) check that the mains voltage corresponds to the voltage of the machine, then connect the electric supply mains.

2) CONTROL BUTTONS

2 START PUSH- BUTTON

1 EMERGENCY STOP PUSH-BUTTON

- 3) Press the green push-button **START 2**.

The knife of the machine can turn in clockwise or counter clockwise

- 4) Press the push-button **STOP 1**. The machine has to stop, If does not happen, contact the Manufacturing Firm.

- 5) **GRI130** To adjust double fineness of grinding 3-4 or 5-6 and vice versa
Move the knob **3**

- 6) **GRI131** only one sieve 2-3-4-.5-.6



GRI130



CHANGE OF THE SIEVE

The following operations have to be performed by the persons authorized for the maintenance and for the connection on the electric line

Unscrew the screws indicated 1 . Turn and raise the tube and change the sieve

GRI130-GRI131



In every moment it is possible to stop the machine by pressing the Stop-emergency button 1
To start it again, it is necessary to press **START 2**

CORRECT USE

The machine has been manufactured for the milling of dry bread according to the modalities and the quantities established by the manufacturer in the technical data. Here operational components:

- 1) Press the green push-button **START 2**.

The knife of the machine can turn in clockwise or counter clockwise

- 2) Press the push-button **STOP 1**. The machine has to stop, If does not happen, contact the Manufacturing Firm.



In every moment it is possible to stop the machine by pressing the Stop-emergency button 1 To start it again, it is necessary to press **START 2**

CLEANING

Cleaning should be done only with the machine switched off

The crumbs inside the slicer must not be removed when the machine is switched on. Don't use jet of water or other products, use a puff of air.



MAINTENANCE

During the maintenance operations the machine has not to be connected to the electric line.

The replacement of parts, the mending of damages to the electric system etc. have to be executed by the specialised personal. **If the machine is in warranty period, inform the Manufacturing firm**



SCRAPING OF THE MACHINE

The structure of the machine is made of plate enamelled with powder enamel or with two-components epoxide enamel. The protections, the working plan, the pressing device, the bread pusher and the knives are made of stainless steel AISI 304. The belts are made of rubber. The electric parts are made of plastic material. For scraping, disassembled the machine into its parts of different material which have to be delivered, together with the hydraulic oil and the lubrication grease, to the competent elimination service.

